



Step 1

Sand the repair area with fine grit sandpaper and clean with acetone.



Step 2

Mix standard resin filler as recommended by the manufacturer.



Step 3

Larger areas will require glass fiber and filler. Smaller areas, only require filler. After curing, the work surface is suitable for sanding. Shrinkage will occur.



Step 4

After the filler is cured, sand with fine grit sandpaper until the surface is completely smooth and even.



Step 5

Mix repair gel coat as recommended by manufacturer. (Note: Follow safety instructions.)





Step 6

Spread a thin film of gel coat on surface and cover with a mylar film.



Step 7

Spread the coated face of the film on the repair area. Work gently to eliminate all air bubbles from the gel coat. Work out the edges of the new gel coat film to avoid all ridges and high spots.



Step 8

A heat source may be used to accelerated the curing process. Remove the film when the gelcoathen fully cured, remove the film.



Step 9

Further treatment in case of any visible ridges or high spots: Polish or wet sand gently or spray lightly (not varnish) with colorless acrylic lacquer.



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